



Dart Aerospace Ltd.
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D2150
Job Sheet 183854



Part No: D2150

Job Qty: 10 ea

Part Name: Packer Doubler, Hinge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP C 00.11.27 Re-format (mpp 2101) EC IPP Rev:D 06-08-23 Now on Waterjet JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs	10/5/18	10/5/18	0.00	0.30	Waterjet 1		SC 18/10/14
110	QC	10 pcs	10/5/18	10/5/18	0.00	0.00	QC2 Waterjet-1		SC 18/10/14
120	QC	10 pcs	10/5/18	10/5/18	0.00	0.00	QC8-1		38
130	Small Fab	10 pcs	10/5/18	10/5/18	0.00	0.21	Small Fab-1	N/A	9-89
140	HandFinish	10 pcs	10/5/18	10/5/18	0.00	0.16	HandFinish1		DR 18/10/19
150	Powdercoat	10 pcs	10/5/18	10/5/18	0.00	0.07	Powdercoat1		BEI 18/10/19
160	QC	10 pcs	10/5/18	10/5/18	0.00	0.00	QC3		38 DAS
170	Packaging	10 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3-1	STC 02	OCT 30 2018-89
180	QC21-SA	10 Ea	10/5/18	10/5/18	0.00	0.00	QC21		6
Part Op 100 - 1-Cut as per Dwg D2150									DAS
Descriptions: 130 - Debur									21
1138951 150 - START TIME: 10:25 FINISH TIME: 10:55 TEMP: 320°									9-89
									OCT 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	.2500 sf (.025 ea)	100-Waterjet	511 4846

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M2024T3S.040	0	43	0

DART
AEROSPACE

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Container No: S118076



Part: D2150

Job No: 183854

Serial No/Batch: S118076

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/14/18

10/14/18
10:13
31
01
019
38
018

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Packer	0.740Inches $\pm$ 0.010	0.750 0.730	0,738	
2	Packer	2.050Inches $\pm$ 0.010	2.060 2.040	2,049	
3	Packer	0.231Inches $\pm$ 0.010	0.241 0.221	0,230	
4	Packer	1.217Inches $\pm$ 0.010	1.227 1.207	1,215	
5	Packer	1.559Inches $\pm$ 0.010	1.569 1.549	1,560	
6	Packer	2.300Inches $\pm$ 0.010	2.310 2.290	2,305	
7	Packer	1.560Inches $\pm$ 0.010	1.570 1.550	1,563	
8	Packer	0.250Inches $\pm$ 0.010	0.260 0.240	0,250	
9	Packer	1.328Inches $\pm$ 0.010	1.338 1.318	1,330	
10	Packer	0.342Inches $\pm$ 0.010	0.352 0.332	0,340	
11	Packer	0.098Inches + 0.005 - 0.000	0.103 0.098	0,099	Diameter
12	Packer	0.171Inches + 0.005 - 0.000	0.176 0.171	0,171	Diameter
13	Packer	0.040Inches $\pm$ 0.010	0.050 0.030	0,040	

Plex 9/27/18 2:13 PM Dart.Gagnon.Michelle

